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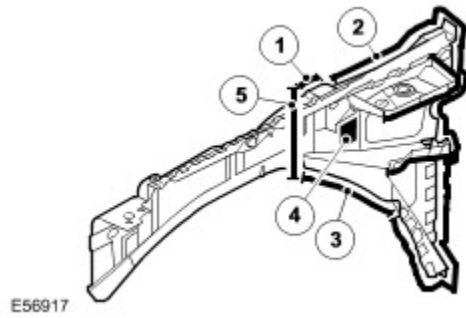


Fender Apron Panel Reinforcement Rear Section

Removal

- 1 . Disconnect both the battery cables. For additional information, refer to [Specifications](#) (Section 414-00)
- 2 . Remove the front fender. For additional information, refer to [Fender \(76.10.24\)](#) (Section 501-02)
- 3 . L/H side: Remove the battery junction box. For additional information, refer to [Battery Junction Box \(BJB\) - 2.7L Diesel \(86.70.55\)](#) (Section 418-00 Module Communications Network)
- 4 . L/H side: Remove the battery.
- 5 . R/H side: Remove the air cleaner. For additional information, refer to [Air Cleaner \(19.10.01\)](#) (Section 303-12C)
- 6 . R/H side: Release the ABS modulator.
- 7 . Remove the wiring harness.
- 8 . Remove the plenum chamber panel. For additional information, refer to [Plenum Chamber \(80.15.62\)](#) (Section 412-01 Air Distribution and Filtering)
- 9 . Remove the hood.
- 10 . Remove both hood support struts.
- 11 . Remove the hood wiring harness.
- 12 .

Item	Description
1	3 spot welds.
2	34 plug welds.
3	7 spot welds.
4	Acoustic seal.
5	Butt weld.



- 13 . For additional information:
- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

- 1 . Install is the reversal of removal.